



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4088-043
Job Sheet 197551



Part No: D4088-043

Job Qty: 5 pcs

Part Name: Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 8/8/19

Description:

Type: Stock

Note: DWG REV B SHEET 2 IPP REV:A NEW ISSUE DD 10.04.29 VERIFIED:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	PC 5 pcs	8/8/19	8/8/19	0.00	0.00	Purchasing - 1		PC AUG 21 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	PC 5 pcs	8/8/19	8/8/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		PC AUG 21 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S207741



Part: D4088-043

Job No: 197551

Serial No/Batch: S207741

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/21/19

Plex 7/10/19 11:31 AM dart.lavoie.chanta

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	5 pcs	8/8/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	DAS 61
				QC 6 - 40	9-89
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	5 pcs	8/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	ST430 DAS 74
				Packaging 3 - 5 - B4B	9-89 SEP 03 2019
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
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				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21
140 QC 21 - SA	5 pcs	8/8/19	0.00 0.00	QC 21 - SA - 21	9-89
				QC 21 - SA - 70	
				QC 21 - SA - 53	SEP 03 2019

Part Op 100 - (Purchasing) Issue P/O: _____ Manufacture D4088-043 as per Dwg D4088
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products) ensure buckle engages and dis-engages correctly for every unit.
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
3221-1-021-2396	Shoulder Harness D4088-043	5 pcs (1 ea)	100-Purchasing	5207739

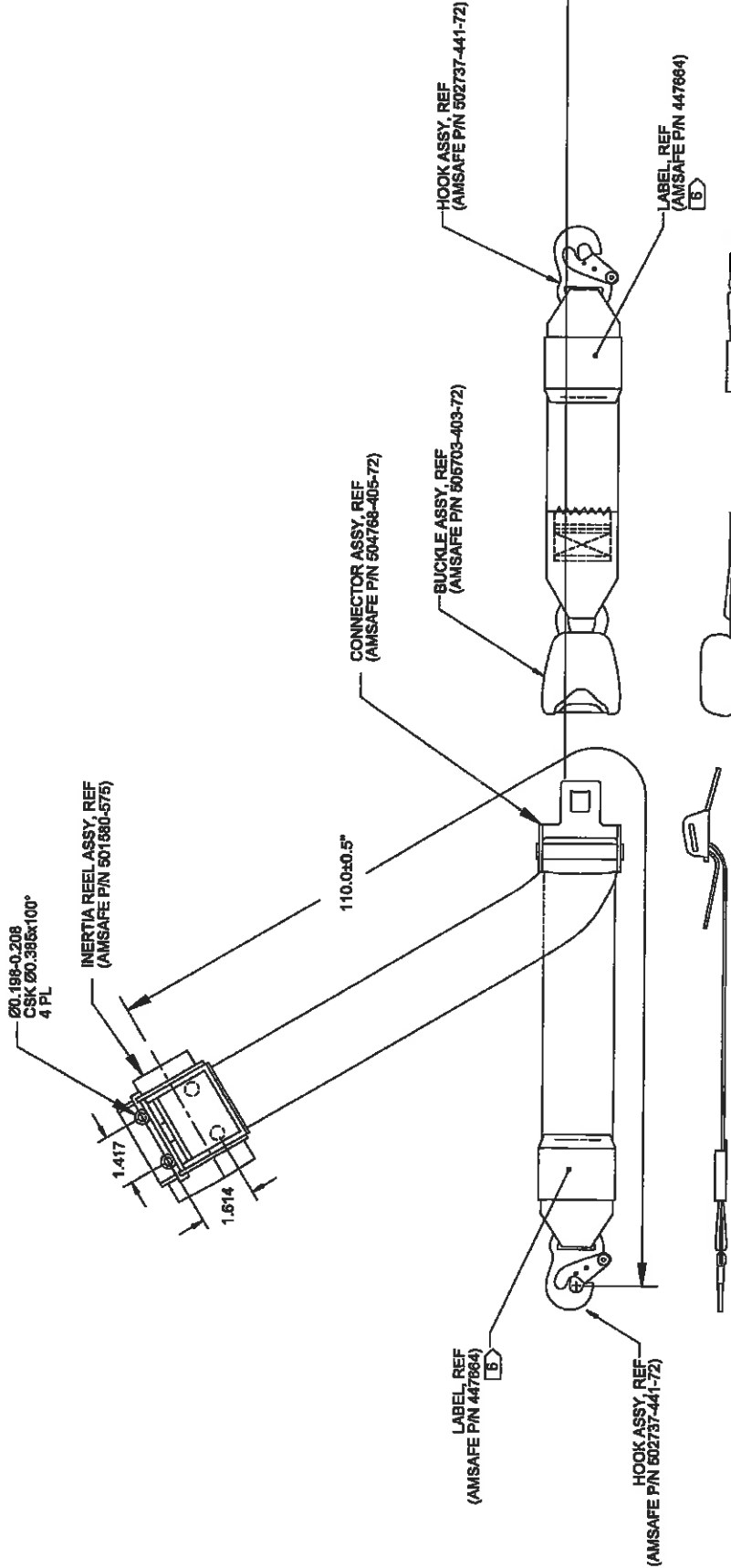
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	3221-1-021-2396	5	0	0

Am Safe

Part Specifications				
Specifications could not be found.				

Plex 7/10/19 11:31 AM dart.lavoie.chantal

SPECIFICATION CONTROL DRAWING



D4088-043 SHOULDER HARNESS

- NOTES:
- 1) MATERIAL: AMSAFE INC. P/N 3221-1-021-2398
3 POINT SHOULDER HARNESS WITH PUSH BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER PART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: LABEL TO CONTAIN THE FOLLOWING AT MINIMUM:
PART NUMBER 3221-1-021-2398
CUST P/N: D4088-043
RATED: 3000 LBS DATE OF MFG:
CONFORMS TO TSO-C114
 - 7) WEIGHT: 1.5 lbs

DESIGN	CP	DATE	17.01.31
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2017-03-06

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2017-03-06

DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH	DRAWING NO.	REV. B
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MFG. APPR.	JLM	TITLE	SCALE
APPROVED	HS	SHOULDER HARNESS	NTS
DE APPR.	DS		
DATE	17.01.31	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND CONTROLLED. IT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE KEPT IN THE ORIGINAL CONTAINER. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043987



Supplier: AMS002-VU
Amsafe Inc.
1043 North 47th Avenue
Phoenix, AZ 85043 USA
Phone: 602 850 2850
Fax: 602-278-3479

PO No: POHB043987

PO Date: 7/11/19

Due Date: 7/31/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-07-12

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	197550	3221-1-011-2396			Shoulder Harness D4088-041 As per Dwg D4088 Rev. B	Firmed	-	7/31/19	16 pcs	0 pcs	16 pcs	\$384.26/pcs	\$6,148.16
2	197551	3221-1-021-2396			Shoulder Harness D4088-043 As per Dwg 4088 Rev. B	Firmed	-	7/31/19	5 pcs	0 pcs	5 pcs	\$384.26/pcs	\$1,921.30

SX AUG 21 2019

AC DAS 61 9-89

Grand Total: \$8,069.46

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

[Handwritten signature and initials]

Plex 7/11/19 4:23 PM Dart.Guerin.Kimberley

AmSafe

1043 NORTH 47th AVENUE
PHOENIX, AZ 85043
PH (602)850-2850 FAX (602)850-2812

SHIPPER

CUSTOMER NO.	SALES ORDER NO.	BOL NO.	DATE PRINTED	PAGE NO.
10006113	S415108	000552219	08/19/19	1

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
HAWKESBURY, ON K6A 1K7
Canada

DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKESBURY,, ON K6A 1K7
Canada



Ship to ID: 10006125

CUSTOMER ORDER NO.	TERMS	FREIGHT	SHIP VIA	F.O.B.
POHBO43987 ✓	NET30	COLLECT	FedEx Intl Economy	ORIGIN

Sales Order Remarks: 1517-9324-0

Remarks:

QUALITY CLAUSES:

A004, A005, A012, A016, A017, A026, A040,
A041, A042, A043

DART HOLDS STC CERTIFICATE AN IS ALLOWED TO PURCHASE NON PMA PARTS

SHIPMENT REFERENCE 000552219

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
2	3221-1-021-2396 ✓ REST SYS ASSY W/IR	DRAWING: 3221 REV: D CERT: TSO-C114 Lot/Serial Numbers Shipped Quantity S415108-2	2019-08-06 5.0	5 Expire Ref.	5 ✓ 5	0

DAS
61
9-89

RECEIVED
AUG 21 2019
DART AEROSPACE LTD.

F- 4880 7954 0412

AmSafe Authorized Signature: X Elizabeth Lopez

Printed Name: _____

Dated: ____/____/____

AUG 19 2019

COUNTRY OF ORIGIN USA

I certify that the article(s) listed below:

- *Conforms to all applicable drawing dimensions and specifications.
- *(If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- *(If applicable) Conforms to British CAA specifications.
- *(If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- *Meets all the requirements of TSO-C114.
- *The parts/materials reflected herein were produced under a FAA approved Manufacturing and Quality Assurance system/methods as set in FAR Part 21 Sub-Part O, Para. 21.601.
- *The conditions and tests required for TSO approval of this article are minimum performance standards.
- *It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standard.
- *TSO articles must have separate approval for installation in an aircraft. The article may be installed only if performed under 14 CFR part 43 or applicable airworthiness requirements.
- *For the latest copy of the CMM/SMM, please log onto www.amsafeaviation.com

CUSTOMER NAME: DART AEROSPACE

SALES ORDER NO. S415108

Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Rev.	Dated Code	Quantity
2	POHB043987 ✓	3221-1-021-2396 ✓	D	N/A	NONE	N/A	40719	5 ✓

DAS
61
9-89

This document is the property of the customer and should remain with the articles listed above.

PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT

REMARKS:

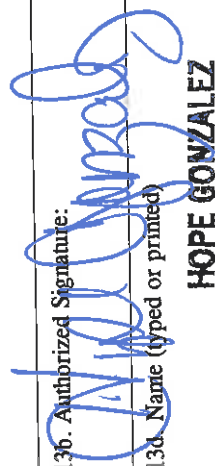
NEW

AMSAFE INC
1043 NORTH 47th. AVENUE
PHOENIX, ARIZONA 85043 USA
PHONE: (602) 850-2850 FAX:(602) 850-2812

Heinrich Ockler
QUALITY ASSURANCE REPRESENTATIVE

8/5/19
DATE

CUSTOMER

1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG		3. Form Tracking Number: S415108 - 2 -- <u>HLG</u>	
4. Organization Name and Address: AmSafe, Inc. 1043 North 47th Avenue Phoenix, Arizona 85043				5. Work order/Contract/Invoice Number: S415108 - 2 <u>2</u> PAGES ATTACHED	
6. Item: 1	7. Description: REST SYS ASSY W/IR	8. Part Number: 3221-1-021-2396	9. Quantity: 5	10. Serial Number: <u>N/A</u>	11. Status/Work: NEW
12. Remarks: Drawing: 3221 Rev: D TSO: TSO-C114 					
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation ☐ Non-approved design data specified in Block 12.		14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature:  HOPE GONZALEZ		13c. Approval/Authorization No.: ODA602112NM		14b. Authorized Signature	
13d. Name (typed or printed): HOPE GONZALEZ		13e. Date (dd/mm/yyyy): <u>06/AUG/2019</u>		14c. Authorized/Certificate No.	
14d. Names (typed or printed)					
14e. Date (dd/mm/yyyy):					
User/Installer Responsibilities					
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.					